NHFA FIREFIGHTER I COURSE GUIDE UNIT 12: FORCIBLE ENTRY

СНАР	SKILL DRILL	SKILL #	STAND. EVOL. #
12	Sizing up Padlocks	12-1	
12	Heavy-Duty Padlocks with a Duckbill Lock	12-3	
12	Regular Padlock using a Halligan Tool and Flat-	12-4	
12	Forcing Inward-Opening Door: Two Firefighters	12-7	
12	Forcing Inward-Opening Door: One Firefighters	12-8	
12	Through-the-Lock Technique	12-10	
12	Force An Outward-Opening Door	12-11	
11	Rotary Saw Operation – Starting A Cold Engine	11-15	
11	Rotary Saw Operation – Simple Saw Starting	11-17	
11	Cutting Metal	11-20	
11	Starting a Chain Saw	11-25	
11	Operating a Chainsaw	11-26	



NH FIRE ACADEMY FIREFIGHTER I UNIT 12 BLOCK 1 (4HR)

CLASS NAME: FORCIBLE ENTRY

NUMBER OF INSTRUCTORS: 4

EQUIPMENT NEEDED	 Door prop FETS Multiple cylinder locks K-Tool kit Axes Halligans Hand powered door jam tool Air supply Props (Interior wall, floor, and Exterior wall)
FACILITY NEEDED	An area suitable for use of the props that is large enough to

permit multiple evolutions. Consideration for protection from
severe weather during cold or extreme heat conditions should
be evaluated

	12-1	12-3	12-4	12-7	12-8	12-10	12-11	12-19
SKILL DRILL REFERENCE	12-20	12-21						

GENERAL INSTRUCTION	Divide the students into groups. These groups shall rotate until all students have completed the required skills.
	During the execution of the skills, students should be in the appropriate PPE including SCBA. The level of PPE and SCBA should conform to the normal level that would be employed in an actual situation.

NH FIRE ACADEMY FIREFIGHTER I

UNIT 12 BLOCK 1 (4HR)

EVOLUTION	DESCRIPTION
Inward and	The Instructor shall demonstrate a single firefighter opening a door inward and two firefighter inward & outward swinging door using the door prop
outward door	Each student shall demonstrate a single firefighter and two firefighter opening an inward and outward swinging door (Skill Drills 12-7, 12-8, and 12-11)
	The Instructor shall demonstrate sizing up a padlock and use the appropriate tools to force the lock open.
Locks	The Instructor shall demonstrate using the K-Tool and Key Tools to manipulate a series of locks using the FETS and a selection of lock cylinders.
	The student shall demonstrate sizing up a padlock and use the appropriate tools to force the lock open and using the K-Tool to manipulate a series of cylinder locks (Skill Drill 12-1, 12-3, 12-4, and 12-10)
	Instructor shall demonstrate how to operate a chain saw and rotary saw. The material used should be a pallet for the chain saw and rebar for the rotary saw.
Power tool	Students shall demonstrate how to properly operate a chain saw and rotary saw by cutting pallets and rebar. (Skill Drill 11-15, 11-16, and 11-25)
Door and window size up	Working with the students the instructor shall discuss and show students how to size up doors and window for entry.

SKILL SHEET	12-1	Sizing up Padlocks				
OBJECTIVE:		NFPA 1001, 4.3.4	FEH Chap	ter: 12		
CANDIDATE N	AME/NUMBER:		No.:			
TEST DATE/TI	ME					
EQUIPMENT R [Add local requ needed]	EQUIRED: uirements if	Padlock				
EVALUATOR INSTRUCTIONS						
CANDIDATE INSTRUCTIONS:		Student will size-up a padlock.				
NOTE: The evaluator will read the following exactly as it is written to the candidate						
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides				
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA	L]			
Critical?				Pass	Fail	
	Student verba	alizes how to size-up different padlock.				
EVALUATOR C	COMMENTS:					
[ANY COMMENTS PRO OR CON REGARDING WHAT THE STUDENT ACCOMPLISHED]						
EVALUATOR SIGNATURE:						

SKILL SHEET	12-3	Heavy-Duty Padlocks with a Duckbill Lock Breaker				
OBJECTIVE:		NFPA 1001, 4.3.4	FEH Chapte	er: 12		
CANDIDATE N	AME/NUMBER:		No.:			
TEST DATE/TIME						
EQUIPMENT REQUIRED: [Add local requirements if needed]		 Duckbill Lock Breaker PPE Heavy Duty Padlock Flat Head Axe or Maul 				
EVALUATOR INSTRUCTIONS						
CANDIDATE IN	ISTRUCTIONS:	Student will force a heavy-duty padlock using a duckbill lock	breaker.			
NOTE: The evaluator will read the following exactly as it is written to the candidate						
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor (Guides			
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERI	AL]			
Critical?				Pass	<mark>Fail</mark>	
	To use a duc and drive it ir	kbill lock breaker, insert the bill into the opening of with a maul or flat-head axe.	the lock			
	The bill will fo bow so the w sideways, the	prce the lock open. Be sure to put the duckbill into t edge will pull the lock open, not make it wider. If pu e duckbill may get jammed and may not open the lo	he lock ut in ock.			
EVALUATOR C	OMMENTS:					
[ANY COMMENTS PRO OR CON REGARDING WHAT THE STUDENT ACCOMPLISHED]						
EVALUATOR S	GIGNATURE:					
STUDENT SIG	NATURE:					

SKILL SHEET	12-4	Regular Padlock using a Halligan Tool and Flat-Head Axe				
OBJECTIVE:		NFPA 1001, 4.3.4 FEH	H Chapter	: 12		
CANDIDATE N	AME/NUMBER:	No.:	0.:			
TEST DATE/TI	ME					
EQUIPMENT R [Add local requ needed]	EQUIRED: iirements if	 Halligan Tool PPE Padlock Flat Head Axe or Maul 				
EVALUATOR INSTRUCTIONS						
CANDIDATE IN NOTE: The eva the following e written to the c	E INSTRUCTIONS: Student will force a regular padlock using a Halligan tool and a flat-head axe. evaluator will read ng exactly as it is he candidate					
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides				
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIAL]				
Critical?				Pass	<mark>Fail</mark>	
	Insert the pik flat-head axe	e end of the Halligan in the opening and drive it through	gh with			
	Or use the fo	rk end of the Halligan tool around the staple and twist.				
EVALUATOR COMMENTS: [ANY COMMENTS PRO OR CON REGARDING WHAT THE STUDENT ACCOMPLISHED]						
EVALUATOR S	IGNATURE:					
STUDENT SIG	NATURE:					

SKILL SHEET	12-7	Forcing Inward-Opening Door: Two Firefighters			
OBJECTIVE:		NFPA 1001, 4.3.4	FEH Chap	ter: 12	
CANDIDATE N	AME/NUMBER:		No.:		
TEST DATE/TI	ME				
EQUIPMENT REQUIRED: [Add local requirements if needed]		Halligan ToolFlat head axePPE			
EVALUATOR INSTRUCTIONS					
CANDIDATE INSTRUCTIONS: NOTE: The evaluator will read the following exactly as it is written to the candidate		Student will demonstrate forcing an inward-opening door.			
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor G [ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA	uides L]		
Critical?				Pass	<mark>Fail</mark>
	Size up the s	ituation and door.			
	Shock the do the top, midd locks.	ock the door by striking the door with the adze end of the Halligan on top, middle, and bottom of the door to loosen up the door and locate			
	To Gap, plac Push up or p	e the adze end of the Halligan 6 in. above or below ull down on the tool depending on the location of the	the lock. e pike.		
	Place the forl the door fram	k end of the Halligan into the gap with the bevel end le.	toward		
	The axe firef the Halligan (the shoulder	ighter, on the command of the Halligan firefighter, s stating Hit). The axe is not swung, but rather it is us and stiff arm, a jab.	trikes ed with		
	While the to Halligan back the tool.	ol is being driven in, the Halligan firefighter should b to perpendicular and at the same time keep pressu	oring the ure on		
	When the Ha call for the ax	lligan firefighter see the folk is past the door strop, the firefighter to "drive"	hey will		
	When the Ha interior door j	lligan firefighter see that the fork is sufficiently past a amb, they will call "Stop".	the		
	Then both fire door opens, t	efighters should apply pressure toward the door. On he door must be controlled.	ce the		
EVALUATOR C	OMMENTS:				
EVALUATOR S	IGNATURE:				
STUDENT SIGNATURE:					

SKILL SHEET 12-8		Forcing Inward-Opening Door: One Firefighter			
OBJECTIVE:		NFPA 1001, 4.3.4	FEH Chap	ter: 12	
CANDIDATE N	AME/NUMBER:		No.:		
TEST DATE/TIM	ИЕ				
EQUIPMENT REQUIRED: [Add local requirements if needed]		Halligan ToolFlat head axePPE			
EVALUATOR INSTRUCTIONS					
CANDIDATE IN	STRUCTIONS:	Student will demonstrate forcing an inward-opening door.			
NOTE: The evaluator will read the following exactly as it is written to the candidate					
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor G	uides		
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA	.L]		
Critical?				Pass	<mark>Fail</mark>
	Size up the s	ituation and door.			
	Shock the do the top, midd locks.	or by striking the door with the adze end of the Halli le, and bottom of the door to loosen up the door and	gan on I locate		
	To Gap, plac Push up or pl	e the adze end of the Halligan 6 in. above or below a ull down on the tool depending on the location of the	the lock. e pike.		
	Place the for the door fram	k end of the Halligan into the gap with the bevel end le.	toward		
	Holding with folks are past	one hand hit the adze with the flat head of the axe u t the door jamb	intil the		
	Another way behind the do	is swing the pike end of the Halligan tool into door ja oor stop.	amb,		
	Apply pressu controlled.	re toward the door. Once the door opens, the door r	nust be		
EVALUATOR C	OMMENTS:				
[ANY COMMENTS PRO OR CON REGARDING WHAT THE STUDENT ACCOMPLISHED]					
EVALUATOR S	IGNATURE:				
STUDENT SIGNATURE:					

SKILL SHEET 12-10		Through-the-Lock Technique					
OBJECTIVE:		NFPA 1001, 4.3.4	FEH Chapt	er: 12	_		
CANDIDATE N	AME/NUMBER:		No.:				
TEST DATE/TIN	ЛЕ						
EQUIPMENT REQUIRED: [Add local requirements if needed]		 Flat Head Axe A-Tool, Rex Tool, or K-Tool Key Tool PPE 					
EVALUATOR INSTRUCTIONS							
CANDIDATE IN	STRUCTIONS:	Student will demonstrate through-the-lock forcible entry.					
NOTE: The evaluator will read the following exactly as it is written to the candidate							
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides					
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA	AL]				
Critical?		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA	AL]	Pass	Fail		
Critical?	Using an A-to and tap it dov	[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA pol, a Rex tool, or a K-tool, place the tool over the cy wn to get a good bite on the lock.	NL] ylinder	Pass	Fail		
Critical?	Using an A-to and tap it dov Pull the tool t depending or	[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA pol, a Rex tool, or a K-tool, place the tool over the cy wn to get a good bite on the lock. o pry the cylinder out of the lock. This method will ve o the initial tool used.	NL] ylinder ary	Pass	Fail		
Critical?	Using an A-to and tap it dov Pull the tool t depending or After the lock	[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA pool, a Rex tool, or a K-tool, place the tool over the cy wn to get a good bite on the lock. o pry the cylinder out of the lock. This method will ve in the initial tool used.	AL] ylinder ary ne lock.	Pass	Fail		
Critical?	Using an A-to and tap it dov Pull the tool t depending or After the lock	[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA bol, a Rex tool, or a K-tool, place the tool over the cy wn to get a good bite on the lock. o pry the cylinder out of the lock. This method will ve in the initial tool used.	AL] ylinder ary ne lock.	Pass	Fail		
Critical? Critical? EVALUATOR C [ANY COMMEN CON REGARDI STUDENT ACC	Using an A-to and tap it dov Pull the tool t depending or After the lock COMMENTS: ITS PRO OR NG WHAT THE COMPLISHED]	[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA pol, a Rex tool, or a K-tool, place the tool over the cy wn to get a good bite on the lock. o pry the cylinder out of the lock. This method will wh in the initial tool used. is removed, use the appropriate key tool to open the	AL] ylinder ary ne lock.	Pass	Fail		
Critical? Critical? EVALUATOR C [ANY COMMEN CON REGARDI STUDENT ACC EVALUATOR S	Using an A-to and tap it dov Pull the tool t depending or After the lock COMMENTS: ITS PRO OR NG WHAT THE COMPLISHED]	[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA pool, a Rex tool, or a K-tool, place the tool over the cy wn to get a good bite on the lock. o pry the cylinder out of the lock. This method will ven the initial tool used. is removed, use the appropriate key tool to open the	Ylinder ary ne lock.	Pass	Fail		

SKILL SHEET 12-11		Force An Outward-Opening Door				
OBJECTIVE:		NFPA 1001, 4.3.4	FEH Chapter: 12			
CANDIDATE NA	AME/NUMBER:		No.:			
TEST DATE/TIN	ME					
EQUIPMENT REQUIRED: [Add local requirements if needed]		 Flat Head Axe Halligan Tool PPE 				
EVALUATOR INSTRUCTIONS						
CANDIDATE INSTRUCTIONS: <i>NOTE: The evaluator will read</i> <i>the following exactly as it is</i> <i>written to the candidate</i>		Student will force an outward-opening door.				
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor G [ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA	uides \L]			
Critical?				Pass	<mark>Fail</mark>	
	Size up the s	the situation and door.				
	Shock the do the top, midd locks.	door by striking the door with the adze end of the Halligan on ddle, and bottom of the door to loosen up the door and locate				
	To Gap, plac Push up or p	the adze end of the Halligan 6 in. above or below the lock. I down on the tool depending on the location of the pike.				
	Place the forl the door.	end of the Halligan into the gap with the bevel end toward				
	The axe firefi Halligan (stat shoulder and	refighter, on the command of the Halligan firefighter, strikes the stating Hit). The axe is not swung, but rather it is used with the and stiff arm, a jab.				
	While the tool is being driven in, the Halligan firefighter should bring the Halligan back to perpendicular and at the same time keep pressure on the tool.					
	When the Ha interior door,	When the Halligan firefighter see that the fork is sufficiently past the interior door, they will call "Stop".				
	Then both firefighters should apply pressure toward the wall. Once the door opens, the door must be controlled.					
EVALUATOR COMMENTS:						
EVALUATOR SIGNATURE:						
STUDENT SIGNATURE:						

SKILL SHEET 11-25		Starting a Chain Saw				
OBJECTIVE:		NFPA 1001, 4.3.12	FEH Chapter: 11		_	
CANDIDATE N	AME/NUMBER:		No.:			
TEST DATE/TIME						
EQUIPMENT REQUIRED: [Add local requirements if needed]		Chain Saw PPE				
EVALUATOR INSTRUCTIONS						
CANDIDATE IN	STRUCTIONS:	Candidate will start a chain saw.				
NOTE: The evaluator will read the following exactly as it is written to the candidate						
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides				
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIA	NL]			
Critical?				Pass	<mark>Fail</mark>	
Place saw int and the off bu		o the ground and hold with one foot. make sure bra utton is on.	ke is on			
	Choke the sa	hoke the saw and pull the start cord until the saw starts				
	Close the choke and with both hands on the saw release the brake and increase the throttle.					
Lock the brał		e and move to the cutting surface				
See skill drill		11-26 for cutting operation				
EVALUATOR C	OMMENTS:					
[ANY COMMENTS PRO OR CON REGARDING WHAT THE STUDENT ACCOMPLISHED]						
EVALUATOR SIGNATURE:						
STUDENT SIGNATURE:						

SKILL SHEET 11-26		Operating a Chainsaw				
OBJECTIVE:		NFPA 1001, 4.3.12	FEH Chapter: 11			
CANDIDATE N	AME/NUMBER:		No.:			
TEST DATE/TIME						
EQUIPMENT REQUIRED: [Add local requirements if needed]		 Chain saw PPE Material to cut 				
	NSTRUCTIONS					
CANDIDATE INSTRUCTIONS: NOTE: The evaluator will read the following exactly as it is written to the candidate		Candidate will cut wood with a chain saw.				
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides [ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIAL]				
Critical?				Pass	<mark>Fail</mark>	
	Normally only used to cut th dangerous be possible colla only through	a few inches of the tip and a few inches of the bar are rough a material. Burying the whole bar and blade is cause it could cut through a structural joist, causing a ose. If the saw has a depth gauge, it should be set to cut he roofing material.				
	When cutting engage the m cut line.	begins, the saw should be brought up to full rpm prior to aterial, then plunge the chain into the material to start the				
	If the chain s underside of The saw can then rotate th	aw is equipped with a depth gauge or safety guard, the he guard and the tip can be placed on the material. pivot on the guard as you bring the saw up to full rpm and the tip into the material.				
	Once the saw operator. Hol full speed. Ke progressing.	e the saw has plunged through the material cut back towards the rator. Hold it in an almost vertical position during the cut and run it at speed. Keep an eye on the debris thrown to judge how the cut is gressing.				
EVALUATOR C	OMMENTS:					
[ANY COMMENTS PRO OR CON REGARDING WHAT THE STUDENT ACCOMPLISHED]						
EVALUATOR SIGNATURE:						
STUDENT SIGNATURE:						

SKILL SHEET 11-15		Rotary Saw Operation – Starting A Cold Engine			
OBJECTIVE:		NFPA 1001, 4.3.12	FEH Chapter: 11		
CANDIDATE NA	ME/NUMBER:		No.:		
TEST DATE/TIME					
EQUIPMENT REQUIRED: [Add local requirements if needed]		 Rotary Saw PPE 			
EVALUATOR INSTRUCTIONS					
CANDIDATE INS	TRUCTIONS:	The student will demonstrate the appropriate steps to cold start a Rotary Saw.			
NOTE: The evaluator will read the following exactly as it is written to the candidate					
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides	i		
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIAL]			
Critical?				Pass	Fail
	Check that the	stop or kill switch is pushed in or set in the off position.			
Engage or pul		out the choke lever, switch, or handle.			
	Engage the th	je the throttle handle trigger and throttle lock.			
	If the saw is ec pressure on th Place one boo handle with yo	uipped with a decompression button, press the button to reduce cylinder, which will make the saw easier to start. into the saw handle while bending over to grab onto the control r left hand. Using your right hand, grip the starter cord handle.			
	Slowly pull the upward with ye	the starter cord out. When some resistance is felt, pull quickly your right arm.			
	Once the saw	Once the saw starts, apply full throttle to disengage the throttle lock.			
	If the saw star choke lever to	irts, sputters, or runs for only a few seconds, attempt to push in the o keep it running.			
	Once the saw upward toward	<i>w</i> is running, ensure the blade has stopped rotating and lift the saw rd the cutting task.			
EVALUATOR COMMENTS:					
EVALUATOR SIGNATURE:					
STUDENT SIGNATURE:					

SKILL SHEET 11-17		Rotary Saw Operation – Simple Saw Starting			
OBJECTIVE:		NFPA 1001, 4.3.12	FEH Chapter: 11		
CANDIDATE NA	ME/NUMBER:		No.:		
TEST DATE/TIME					
EQUIPMENT REQUIRED: [Add local requirements if needed]		Rotary SawPPE			
EVALUATOR INSTRUCTIONS					
CANDIDATE INS	TRUCTIONS:				
NOTE: The evaluator will read the following exactly as it is written to the candidate					
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides			
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIAL]			
Critical?				Pass	Fail
Follow all the p firefighter's bo		previous mechanical procedures. The change is in the dy position, behind the saw in a balanced squatting star	ıce.		
	Exert downwar upper housing	rd pressure with your right knee on the saw's air cleane	r or		
	Extend your rig keep it balance saw.	ght arm forward and hold onto the control handle of the ed. Use your left arm to pull up on the starter cord to sta	saw, to irt the		
	This technique saw is started you to lift the s reducing the cl	puts your hands closer to the choke and throttle levers and shortens the pulling distance of the starter cord. It a aw upward using your leg and back muscles together, t nances of injury. It can be used on various types of saw	once the allows thus /s.		
EVALUATOR CO	OMMENTS:				
[ANY COMMENTS PRO OR CON REGARDING WHAT THE STUDENT ACCOMPLISHED]					
EVALUATOR SIGNATURE:					
STUDENT SIGNATURE:					

SKILL SHEET 11-20		Cutting Metal with an Aluminum Oxide Blade or Brick with a Silicone Carbide Blade				
OBJECTIVE:		NFPA 1001, 4.3.4 FEH (FEH Chapter: 11			
CANDIDATE NAME/NUMBER:		No.:	No.:			
TEST DATE/TIME						
EQUIPMENT REQUIRED: [Add local requirements if needed]		 Rotary Saw with Aluminum Oxide or Silicone Carbide Blade. PPE Metal Cutting Prop or Brick Cutting Prop. 				
EVALUATOR INSTRUCTIONS						
CANDIDATE INS	TRUCTIONS:					
NOTE: The evaluator will read the following exactly as it is written to the candidate						
CRITERIA:		NOTE: Based on material from the Skill Drill Instructor Guides				
		[ADDITIONAL LINES FOR AHJ TO ADD OTHER MATERIAL]				
Critical?						
Critical?			Pass	Fail		
Critical?	When the blad moderate spee	e first encounters the material, it should rotate at a slow to ed, to enable the blade to start a groove in the material to be cu	Pass ut.	Fail		
Critical?	When the blad moderate spee Back the blade	e first encounters the material, it should rotate at a slow to ed, to enable the blade to start a groove in the material to be cu e off	Pass ut.	Fail		
Critical?	When the blad moderate spee Back the blade Once the groot the cut.	e first encounters the material, it should rotate at a slow to ed, to enable the blade to start a groove in the material to be cu e off ve is created, the saw can be brought up to full rpm to complet	Pass ut.	Fail		
Critical?	When the blad moderate spee Back the blade Once the groot the cut. Remember the the blade to the	e first encounters the material, it should rotate at a slow to ed, to enable the blade to start a groove in the material to be cu e off we is created, the saw can be brought up to full rpm to complet re is no brake devise on this sw. to stop the blade lightly touch e metal to slow the blade	Pass ut.	Fail		
Critical?	When the blad moderate spee Back the blade Once the groot the cut. Remember the the blade to the	e first encounters the material, it should rotate at a slow to ed, to enable the blade to start a groove in the material to be cu e off ve is created, the saw can be brought up to full rpm to complet re is no brake devise on this sw. to stop the blade lightly touch e metal to slow the blade	Pass ut.	Fail		
Critical? EVALUATOR CO [ANY COMMENT REGARDING WH STUDENT ACCO	When the blad moderate spee Back the blade Once the groot the cut. Remember the the blade to the DMMENTS: S PRO OR CON HAT THE MPLISHED]	e first encounters the material, it should rotate at a slow to ed, to enable the blade to start a groove in the material to be cu e off ve is created, the saw can be brought up to full rpm to complet re is no brake devise on this sw. to stop the blade lightly touch e metal to slow the blade	Pass ut.	Fail		
Critical? EVALUATOR CC [ANY COMMENT REGARDING WH STUDENT ACCC EVALUATOR SIG	When the blad moderate spee Back the blade Once the groot the cut. Remember the the blade to the OMMENTS: S PRO OR CON HAT THE OMPLISHED] GNATURE:	e first encounters the material, it should rotate at a slow to ed, to enable the blade to start a groove in the material to be cu e off ve is created, the saw can be brought up to full rpm to complet re is no brake devise on this sw. to stop the blade lightly touch e metal to slow the blade	Pass ut.	Fail		